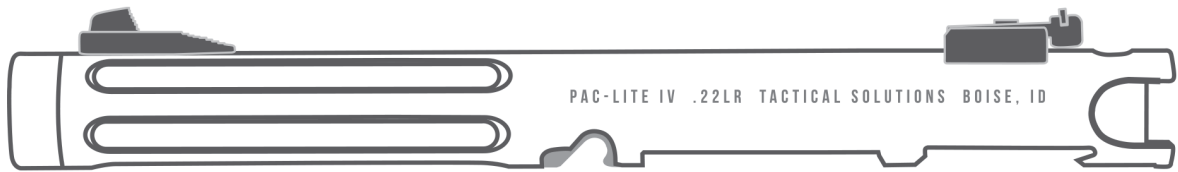




PAC-LITE IV™



BARREL UPGRADE FOR THE RUGER® MARK IV™ & MARK IV™ 22/45™ PISTOLS

MANDATORY USE OF FACTORY MANUAL WARNING

READ THE INSTRUCTIONS AND WARNINGS BEFORE USING THIS PRODUCT

This manual in no way replaces or supersedes information or instructions from your gun manufacturer. In the event of a difference or conflict between your manufacturer's information and information contained herein, the official manufacturer's instructions shall always take precedence.

LOADED WEAPON WARNING

ALWAYS MAKE SURE YOUR GUN IS UNLOADED BEFORE ANY WORK IS STARTED

NEVER CLEAN, LUBRICATE, DISASSEMBLE, REASSEMBLE OR WORK ON ANY FIREARM WHILE IT IS LOADED. KEEP ALL AMUNITION AWAY FROM THE WORK AREA.

MUZZLE SAFETY WARNING:

KEEP THE PISTOL MUZZLE POINTED IN A SAFE DIRECTION AT ALL TIMES WHILE WORKING ON YOUR PISTOL.

Removal of your factory barrel/receiver

Make sure the pistol is pointed in a safe direction and that your finger is off of the trigger. Remove the magazine from the pistol. Grasp the bolt ears and with the thumb and index finger and pull the bolt fully forward. Visually verify that there is not a cartridge in the chamber. Release the bolt ears and let the bolt go forward. Press the safety into the "on" position. The safety is in the "on" position when the white dot is completely visible.

Hold the barrel with one hand and the grip frame in the other hand. Use your thumb on the hand that is holding the grip frame to depress the button on the back of the grip frame located just below the bolt. Once the button is pressed the barrel can be tilted downward to clear the bolt stop pin so that the barrel/receiver can be removed from the frame. The bolt can now be removed from the receiver.



Installation of the Pac-Lite IV

Make sure that a magazine is not inserted into the grip frame and that your finger is off of the trigger. Visually confirm that no cartridges have been inserted in the Pac-Lite IV.

Press the safety on the grip frame into the "on" position. The safety is in the "on" position when the white dot is completely visible.

Insert the bolt into the Pac-Lite IV. The recoil spring in the bolt needs to face toward the top of the Pac-Lite IV.

Place the Pac-Lite IV onto the top of the grip frame so the notch in the Pac-Lite IV aligns with the pivot pin in the grip frame.

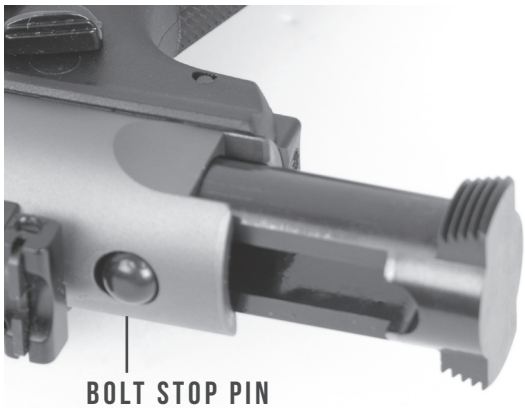
Rotate the Pac-Lite IV down on the grip frame so that the bolt-stop pin goes through the hole in the Pac-Lite IV.

Continue to press down on the Pac-Lite IV until a click is heard. The Pac-Lite IV should now be locked onto the grip frame.

Ensure that the Pac-Lite IV and grip frame cannot be pulled apart.

Insert an empty magazine into the pistol; point the pistol towards a safe direction, press down on the safety so that it is in the "off" position. The red dot is visible when the safety is in the "off" position. Pull the trigger to uncock the pistol.

Do not store the pistol with it cocked or with it loaded.



STATE BY STATE FIREARM WARNINGS

CALIFORNIA:

"Children are attracted to and can operate firearms that can cause severe injuries or death. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you can be fined and sent to prison!"

ADVERTENCIA

"A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarse lesiones graves y la muerte. Evite que los niños tengan acceso a las armas de fuego guardándolas siempre con no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarse a la cárcel."

CONNECTICUT:

"Unlawful storage of a loaded firearm may result in imprisonment or fine."

FLORIDA:

It is unlawful, and punishable by imprisonment and fine, for any adult to store or leave a firearm in any place within the reach or easy access of a minor under 18 years of age or to knowingly sell or otherwise transfer ownership or possession of a firearm to a minor or a person of unsound mind."

MAINE:

Endangering the welfare of a child is a crime. If you leave a firearm and ammunition within easy access of a child, you may be subject to a fine, imprisonment or both. Keep firearms and ammunition separate. Keep firearms and ammunition locked up. Use trigger locks!"

MARYLAND:

"WARNING: Children can operate firearms which can cause death or serious injury. It is a CRIME to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearms responsibly!"

MASSACHUSETTS:

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This Handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"It is unlawful to store or keep a firearm, rifle, shotgun or machine gun in any place unless that weapon is equipped with a tamper-resistant safety device or is stored or kept in a securely locked container!"

NEW JERSEY:

"It is a criminal offense to leave a loaded firearm within easy access of a minor."

NORTH CAROLINA:

"It is unlawful to store or leave a firearm that can be discharged in a manner that a reasonable person should know is accessible to a minor."

TEXAS:

"It is unlawful to store, transport, or abandon an unsecured firearm in a place where children are likely to be and can obtain access to the firearm."

WISCONSIN:

"If you leave a loaded firearm within the reach or easy access of a child you may be fined or imprisoned or both if the child improperly discharges, possesses, or exhibits the firearm."

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters



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