

READ ALL INSTRUCTIONS AND WARNINGS BEFORE USING THIS PRODUCT

These instructions in no way replaces or supersedes information from your gun manufacturer. In the event of a difference or conflict between your manufacturer's information and the information contained herein, the official manufacturer's instruction shall always take precedence.



LOADED WEAPON WARNING

Always make sure your firearm is unloaded before any work is started. Never clean, lubricate, disassemble, reassemble or work on any firearm while it is loaded. Keep all ammunition away from the work area. Eye protection is required when working on any firearm. Keep the muzzle pointed in a safe direction at all times while working on your firearm! When shooting your firearm always wear shooting glasses and hearing protection!

REMOVAL OF THE FACTORY BARREL

Remove the magazine and lock the bolt open. Once the magazine is removed, verify that the rifle is unloaded by visually inspecting the chamber. Loosen the adjustment ring by turning it clockwise. Push the locking lever forward, toward the muzzle, then rotate the barrel assembly counterclockwise. You can now pull the barrel assembly out of the receiver.

REMOVAL OF THE RECEIVER FROM THE FACTORY STOCK

Turn the rifle upside down exposing the action screw, and then remove the action screw. Push the trigger group's safety to the middle position, allowing it to clear the stock. Turn the rifle back upright and pull up on the front of the receiver to remove the action out from the stock.

INSERTING THE RECEIVER INTO THE STOCK

Confirm the safety is in the middle position and place the receiver into the stock. The back of the receiver should be positioned into the stock first and then rotate the front of the receiver into place. Install the action screw and tighten to 15 – 20 inch-pounds – *do not over tighten*.

INSTALLING YOUR TACTICAL SOLUTIONS BARREL

Slightly rotate the barrel assembly towards the left side of the rifle and insert the barrel shank into the receiver. Rotate the barrel clockwise until it locks into place. Tighten the adjustment ring by turning it counterclockwise until it is tight. Cycle the bolt manually several times to properly seat the barrel prior to inserting a loaded magazine and firing the rifle. The rifle is now ready for use.